



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-616-011
Job Sheet 169431



Part No: D350-616-011

Job Qty: 1 ea

Part Name: Full Emergency Litter



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/11/17

Job Tracking No:

Due Date: 12/15/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Eagle Copters South America (CEAGL01)

Aerodrome De Chicureo, Camino Guay-Guay #8881 Colina, Santiago, , 9340000 Chile ph:+56 22 948 3200
fx:+56 2 2247 8290.

Note: DWG REV H IPP E 03.04.04 Reformat KJ/RF IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP
REV:G 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG007 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/14/17	0.00	0.00	Start Up Small Fab-4		FF
101	Small Fab	1 pcs		12/15/17	0.00	0.65	Small Fab-4		FF
105	QC	1 pcs		12/15/17	0.00	0.00	QC5		24 17-12-17 21
119	Packaging	1 pcs		12/15/17	0.00	0.00	Packaging1-3		7.10 SmB
120	QC	1 pcs		12/15/17	0.00	0.00	QC4		SmB
125	DC	1 pcs		12/15/17	0.00	0.00	DC		SmB
130	Packaging	1 pcs		12/15/17	0.00	0.00	Packaging3-1		SmB
140	QC21-FG	1 Ea		12/15/17	0.00	0.00	QC21		fg033

Part Op 101 - 1- Assemble as per Dwg D2370 2- Transfer drill using D4812-041 as template and open to size 0.250" as per Dwg
Descriptions: D2370 AND DT9935 DRILL JIG 3- Ensure fit of D4812-041 and remove for shipping ***D4812-041 MUST STAY WITH
LITTER FRAME*** 4- Deburr

125 - Photocopy bluefile and create labels per PPP D350-616-011 CHG007

130 - Identify and pack for shipping as per PPP D350-616-011 Location: _____ PPP Rev: _____

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2370-1	1	4	0	0
	D4812-041	1	0	0	0
119-Packaging	D350-616-013	1	0	0	0

Part Specifications

Specifications could not be found.

Plex 12/11/17 1:48 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NO: _____

ANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____		<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="4" style="text-align: center;">AGAINST DEPARTMENT/PROCESS</th> </tr> <tr> <td style="width: 25%;">☐ Cross tube</td> <td style="width: 25%;">☐ Water Jet</td> <td colspan="2" style="width: 50%;">☐ Engineering</td> </tr> <tr> <td>☐ Small Fab</td> <td>☐ Prod. Eng. Coord.</td> <td colspan="2">☐ Quality</td> </tr> <tr> <td>☐ Finishing</td> <td>☐ Rec/Store/Packaging</td> <td colspan="2">☐ Other</td> </tr> <tr> <td>☐ Composite</td> <td>☐ Supplier</td> <td colspan="2"></td> </tr> <tr> <td colspan="3" style="height: 40px; vertical-align: bottom;">Disposition</td> <td style="text-align: center;">MRB (QSI042) Approval</td> </tr> <tr> <td colspan="3" rowspan="3" style="height: 150px;"></td> <td style="text-align: center;">Completed By</td> </tr> <tr> <td style="text-align: center;">Lead hand / Supervisor Approval Verification</td> </tr> <tr> <td style="text-align: center;">QC / QA Coordinator Approval</td> </tr> </table>			AGAINST DEPARTMENT/PROCESS				☐ Cross tube	☐ Water Jet	☐ Engineering		☐ Small Fab	☐ Prod. Eng. Coord.	☐ Quality		☐ Finishing	☐ Rec/Store/Packaging	☐ Other		☐ Composite	☐ Supplier			Disposition			MRB (QSI042) Approval				Completed By	Lead hand / Supervisor Approval Verification	QC / QA Coordinator Approval																		
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 Tel: 1 613 632-5200
 Email: sales@dartaro.com
 www.dartaerospace.com

DART AEROSPACE
 S024514

1219/17
 Job No: 169431
 Mfg Date: 12/19/17
 Start up Operation
 0350-916-0111

Change No: _____
 Revision: _____
 P.A.R.T. NO: _____
 Full Emergency Litter

Change Record

PAGE 1 OF 1

Part Number: D350-616-011

Description: EMERGENCY LITTER

[illegible]